

Installation

Install the texturing blade in the scrub plane bevel down. Start with the flutes just protruding through the plane mouth. Adjust the depth of cut as necessary to create the desired texture.

Sharpening

The texturing blades are A2 tool steel, with a bevel angle of 35°. This steel alloy has very good edge retention characteristics at this bevel angle. There are several methods for sharpening contoured blades, including using slip stones or shaped felt wheels in a bench grinder.

A quick method for maintaining the edges is to create a custom wooden strop and charge it with honing compound.

Use the fresh blade itself to cut grooves in a piece of softwood. Charge the grooves with honing compound and hone the blade using trailing strokes.

There is no need to hone the entire contour, only the lobes that are actually cutting wood.

Accessories

05P35.06 2-Flute Texturing Blade

05P35.08 4-Flute Texturing Blade

05M08.01 Honing Compound

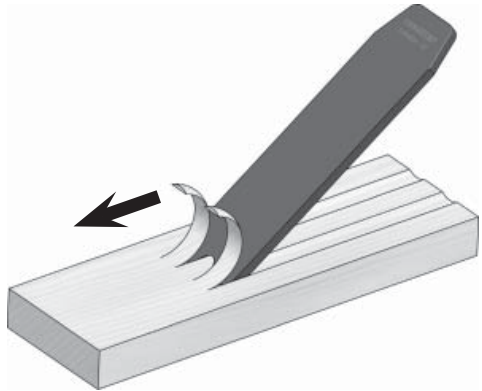


Figure 1: Making a custom wooden strop.

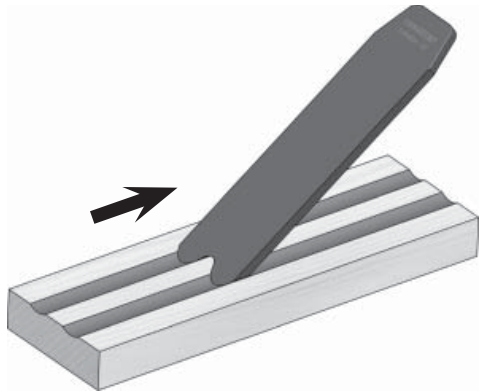


Figure 2: Honing the blade using trailing strokes.